

Work Order ID 155077

Friday, January 06, 2017 11:16:21 AM

155077

Page 1

Item ID: D205-708-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Adjustable Engine Modification

Start Date: 1/6/2017 Start Qty: 4.00

4

Cust Item ID:

Required Date: 1/19/2017 Req'd Qty: 4.00

4

Customer:

Reference:

DAS
13
9-89

Approvals: Process Plan: _____ Date: JAN 06 2017

Tooling: _____

Date: _____

Run Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

B80701

Rev C

DAS
6
9-89

APR 04 2017

100

Document Control

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile and create labels per PPP D205-708-011, CHG001

X4 DAS
27
9-89

APR 07 2017

110

PURCHASING

0.00

110

Purchasing

Memo

0.00

Purchasing

Issue P/O: 34869 for:

(ATTN:ORDER THE B P/N'S! - SAME AS BOM)

6	D3284-001	(B80702-1)	Sleeve
2	D3284-003	(B80703-1)	Stud
4	D3284-005	(B80704-1)	Stud
6	D3284-007	(B80705-1)	Stud
6	NAS509-12	Nut	
6	NAS509L12	NutStud	

To be assembled as per Dwg B80701 Rev. C

Possible Supplier: Northern Aero

Certificate of Conformity is required

4 JAN 09 2017

DAS
13
9-89

Work Order ID 155077

Friday, January 06, 2017 11:16:21 AM

155077

Page 2

Item ID: D205-708-011 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Adjustable Engine Modification
Start Date: 1/6/2017 Start Qty: 4.00 ***4*** Cust Item ID:
Required Date: 1/19/2017 Req'd Qty: 4.00 ***4*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	Receive & Inspect for Damage & Mat'l Certs	0.00							
120									
Packaging	Memo	0.01							
Packaging	Receive & Inspect For Transit Damage Ensure Certificate of Conformity is attached								
130	QC5- Inspect part completeness to step on W/O	0.00							
130									
QC	Memo	0.01							
Quality Control	Inspect assembly. Visually inspect thread, fit and cad plating								
135	Pick Kit	0.00							
135									
Packaging	Memo	0.00							
Packaging									

Handwritten notes and stamps:
- 4x 5017-03-31
- 4
- DAS 38 3-89
- MAD 31 2017
- 4
- DAS 6 9-89
- APR 07 2017
- DAS 28 9-89

Work Order ID 155077

Friday, January 06, 2017 11:16:21 AM

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Page 3

Item ID: D205-708-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Adjustable Engine Modification

Start Date: 1/6/2017 Start Qty: 4.00

4

Cust Item ID:

Required Date: 1/19/2017 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
140	QC4- 100% Inspect kits for completeness	0.00							
140									
QC	Memo	0.02							
Quality Control									
150	Packaging	0.00							
150									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D205-708-011 Location: FG028								
160	QC21- Final Inspection - Work Order Release	0.00							
160									
QC	Memo	0.07							
Quality Control									

X4 DAS 27 9-89

APR 07 2017

X4 DAS 27 9-89 DAS 28 9-89

APR 07 2017

DAS 21 9-89

APR 07 2017

DAS 21 9-89

APR 07 2017

Picklist Print

Friday, January 06, 2017 11:16:20 AM

Page 1

Work Order ID: 155077

155077

Parent Item: D205-708-011

D205-708-011

Parent Item Name: Adjustable Engine Modification

Start Date: 1/6/2017

Required Date: 1/19/2017

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP C 06.01.31 Added MS206136C12 JLM/AP
IPP Rev:D 07-12-12 as per ECN 1074 DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
B80702-1 *B80702-1* Sleeve		Purchased	No				Each	0.0000	6 **	24			
B80703-1 *B80703-1* Stud		Purchased	No				Each	0.0000	2 **	8			
B80704-1 *B80704-1* stud		Purchased	No				Each	0.0000	4 **	16			
B80705-1 *B80705-1* stud		Purchased	No				Each	0.0000	6 **	24			
D3284-009 *D3284-009* Bearing		Manufactured	No			140	Each	4.0000	6 **	24			
				<u>Location</u>	<u>Loc Qty</u>		<u>Loc Code</u>						
				ST029	4								
				153956	4								
D3284-011 *D3284-011* Bearing		Manufactured	No			140	Each	0.0000	1 **	4			

B 155077

24 x SP 17-03-31

8 x SP 17-03-31

16 x SP 17-03-31

16 x SP 17-03-31

~~24 x SP 17-03-31~~

155077 x 22

4 x B155077

APR 07 2017

APR 07 20

Picklist Print

Friday, January 06, 2017 11:16:20 AM

Page 2

Work Order ID: 155077

Parent Item: D205-708-011

Parent Item Name: Adjustable Engine Modification

155077

D205-708-011

Start Date: 1/6/2017

Required Date: 1/19/2017

Start Qty: 4.00

Required Qty: 4.00

MS20613-6C12 Purchased No

MS20613-6C12

Rivet

DAS
27
9-89

Location

Loc Qty

Loc Code

ST307

5

105433

5

MS20613-6C16 Purchased No

MS20613-6C16

Rivet

DAS
27
9-89

Location

Loc Qty

Loc Code

ST307

266

115358

266

MS20613-6C18 Purchased No

MS20613-6C18

Rivet

DAS
27
9-89

Location

Loc Qty

Loc Code

ST306

66

M125880

66

MS20613-6C19 Purchased No

MS20613-6C19

Rivet

DAS
27
9-89

Location

Loc Qty

Loc Code

ST306

100

m134886

100

** 2 8

APR 07 2017

DAS 6 28
9-89 9-89

136648x5

2

** 8 32

APR 07 2017

DAS 6 28
9-89 9-89

32

** 4 16

APR 07 2017

DAS 6 28
9-89 9-89

16

** 12 48

APR 07 2017

DAS 6 28
9-89 9-89

48

Picklist Print

Friday, January 06, 2017 11:16:20 AM

Page 3

Work Order ID: 155077

155077

Parent Item: D205-708-011

D205-708-011

Parent Item Name: Adjustable Engine Modification

Start Date: 1/6/2017

Required Date: 1/19/2017

Start Qty: 4.00

Required Qty: 4.00

NAS509-12 Purchased No 140 Each 68.0000

6 24

NAS509-12

Nut

DAS
28
9-89

DAS
27
9-89

B155077

Location

Loc Qty

Loc Code

st552

68

15057

43

24757

25

NAS509L12 Purchased No 140 Each 58.0000

6 24

NAS509L12

Nut

DAS
28
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

ST551

26

102296

26

ST560a

32

24757

23

94018

9

APR 07 2017

SPECIFICATION CONTROL DRAWING

DART P/N	SPECIFICATION
D3284-001 SLEEVE	ACS P/N B80702-1 PER ACS DWG B80702 REV. A
D3284-003 STUD	ACS P/N B80703-1 PER ACS DWG B80703 REV. A
D3284-005 STUD	ACS P/N B80704-1 PER ACS DWG B80704 REV. A
D3284-007 STUD	ACS P/N B80705-1 PER ACS DWG B80705 REV. B
D3284-009 BEARING	BHT P/N 47-140-252-5
D3284-011 BEARING	BHT P/N 205-060-101-001
D3284-021 TUBE ASSY	204-060-158-001 MODIFIED PER IIN-D205-708
D3284-023 BIPOD ASSY	204-060-155-001 MODIFIED PER IIN-D205-708
D3284-025 TRIPOD ASSY	204-060-157-001 MODIFIED PER IIN-D205-708
D3284-031 TUBE ASSY	205-060-107-001 MODIFIED PER IIN-D205-708
D3284-033 BIPOD ASSY	205-060-106-001 MODIFIED PER IIN-D205-708
D3284-035 TRIPOD ASSY	205-060-105-001 MODIFIED PER IIN-D205-708

JAN 16 2017

DAS
13
9-89

W/10: 155077



NOTE:

FOR FUTURE PROCUREMENT, THE PURCHASE ORDER MUST SPECIFY THAT THE MATERIAL USED TO MANUFACTURE THE D3284-001/-003/-005/-007 PARTS MUST COMPLY WITH THE FOLLOWING SPECIFICATIONS:

AISI 4130 ROUND BAR PER AMS 6348/MIL-S-6758 WITH
MIN Ft_u = 90 Ksi
MIN Ft_y = 70 Ksi

EACH INDIVIDUAL ITEM TESTED BEFORE USE OR PROVEN TO EQUAL OR EXCEED THE ABOVE.

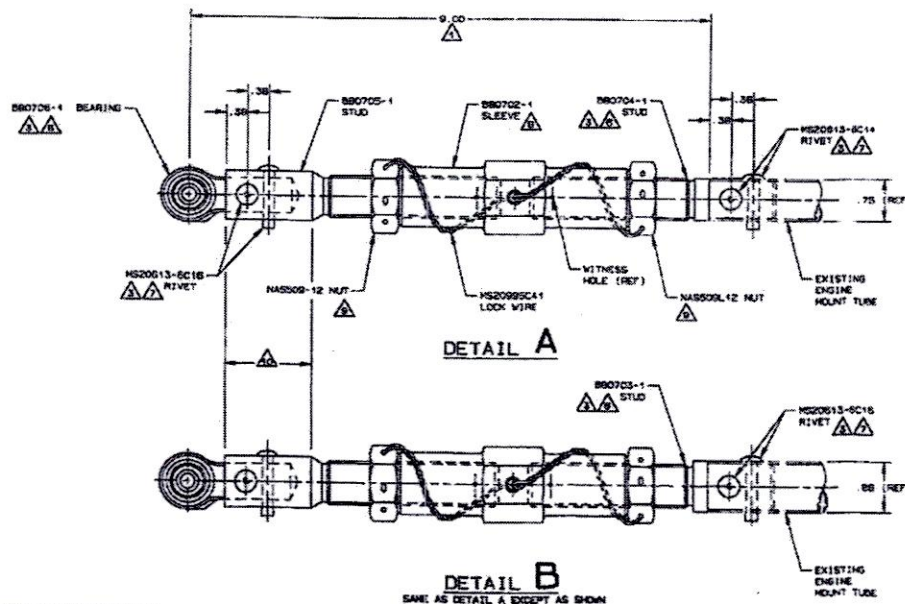
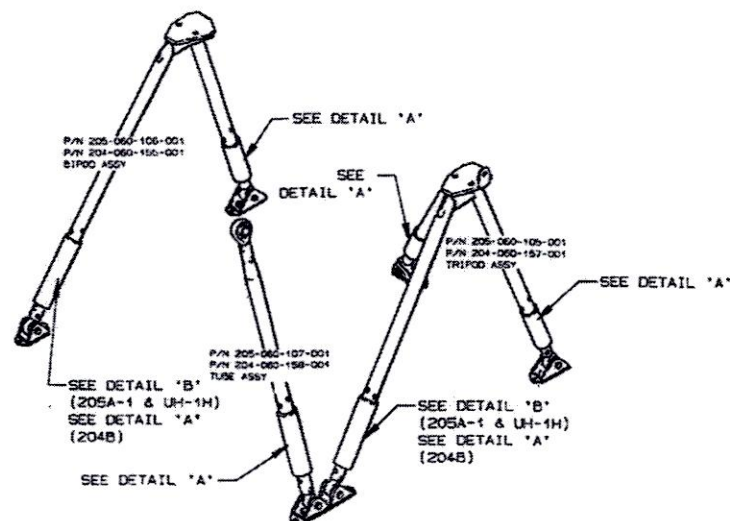
RELEASED

2010-03-25

B	ADD NOTE	RF	09.07.14
A	NEW ISSUE	KJ	04.05.06
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	D3284	SHEET 1 OF 1
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	ADJUSTABLE ENGINE MOUNT	NTS
DATE	09.07.14	COPYRIGHT © 2004 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

NOTES:

1. CUT EXISTING ENGINE MOUNT TUBE AT DIMENSION SHOWN.
2. DEBURR OUTSIDE DIAMETER OF TUBE .005/.010 AND CHAMFER INSIDE DIAMETER .015/.025.
3. BOTTOM CUT BEARING IN B80705 STUD AND B80703/B80704 STUD IN TUBE. POSITION RIVET HEIGHTS AS SHOWN AND LINE DRILL PARTS .194 DIA (#10 DRILL).
4. DISASSEMBLE PARTS AND DEBURR.
5. ZINC CHROMATE PRIME TUBE ASSY ALL OVER USING TT-P-1757, COLOUR GREEN.
6. RE-ASSEMBLE PARTS WET WITH NYLOL ADHESIVE E8834.
7. INSTALL RIVETS WET WITH NYLOL ADHESIVE E8834.
8. FILL SLEEVE WITH CORROSION PREVENTIVE COMPOUND MIL-C-16173 SUFFICIENT TO CAUSE SQUEEZE OUT, THEN ASSEMBLE THREADED PARTS AS SHOWN.
9. FOR AIRCRAFT INSTALLATION, BACK OFF NUTS AND ORIENT BEARINGS TO SUIT ENGINE CLUX FITTINGS. ADJUST LENGTHS OF INDIVIDUAL TUBES WITH SLEEVE TO OBTAIN CORRECT ENGINE/TRANSMISSION ALIGNMENT PER BELL MAINTENANCE MANUAL. MAKE SURE STUDS ARE STILL VISIBLE THROUGH WITNESS HOLES. TORQUE NUTS 400 TO 800 IN-LBS AND LOCKWIRE AS SHOWN. SEAL LOCKWIRE HOLES IN SLEEVE AND AROUND NUT/THREAD INTERFACE WITH SEALANT PER MIL-S-88002.
10. ZINC CHROMATE WHERE INDICATED USING TT-P-1757, COLOUR GREEN.



NOTICE
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Record of Revisions				
REV.	Date	Description of changes	by	approved
N/C	06 JAN 90	INITIAL RELEASE	TH	TIM MARTIN
A	18 MAY 96	REV. MATL LIST, ADD B80705-1 BPG.	GW	TIM MARTIN
B	01 FEB 00	CDN B80701A1 INCORPORATED	TH	TIM MARTIN
C	06 OCT 03	CDN B80701B1 INCPD	TH	<i>Meta</i>

RELEASED FOR
DRAWING CHG
OCT 14 2003
AERO CONSULTING SERVICES LTD.

AR	AR	E8834	ADHESIVE	DEXTER/NYLOL
S	B	B80705-1	BEARING	ACS
AR	AR		SEALANT	MIL-S-8802, CLASS B
AR	AR		CORROSION PREVENTIVE COMPOUND	MIL-C-16173, GRADE 1
AR	AR	HS2009SC41	LOCK WIRE	
12	B	HS20013-0C16	RIVET	
12	1B	HS20013-0C16	RIVET	
6	B	NASS09L12	NUT	
6	B	NASS09-12	NUT	
6	B	B80705-1	STUD	
6	A	B80704-1	STUD	
2	B	B80703-1	STUD	
6	B	B80702-1	SLEEVE	
1		-3	INSTALLATION	
1		-1	INSTALLATION	
-3	-1	PART NO.	DESCRIPTION	MATERIAL
LIST OF MATERIALS				
QUANTITY PER UNLESS OTHERWISE SPECIFIED		APPROVALS	DATE	
Dimensions are in inches		DESIGN: T MARTIN	27 JAN 90	
Tolerances on:		CHECKED:		
Decimals		PROJECT ENGINEER:		
Angles				
.XXX ± .010				
.XX ± .03				
.X ± .1				
-3 BELL 204B				
-1 UH-1H				
-1 BELL 205A-1				
-4 USED ON				
DWG SIZE: D				
		NORTHERN AERO INDUSTRIES 1845 ST. MATTHEW AVENUE WINNIPEG, MANITOBA R2H 0A8		
		INSTALLATION - ENGINE MOUNT, ADJUSTABLE, BELL 204/205		
		DATE PREP. NO.	DWG. NO.	REV.
		36929	B80701	C
		SCALE: FULL	SHEET 1 OF 1	

AND CONSULTING SERVICES COMPANY DRAFTING DEPT



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO34869**

Purchase Order Date 1/9/2017 9:11:26 AM
PO Print Date 1/9/2017

Page Number 1 of 4

Order From :
B/E AEROSPACE
25 DUNLOP AVENUE
WINNIPEG, MB R2X 2V2

VU-ACS001

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

JAN 10 2017

Contact Name
Vendor Phone 204-772-9922

Ship To Contact
Ship To Phone
Ship Via: FedEx Overnight collect
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency USD
FOB FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	B80702-1 ✓ AS PER DWG D3284 REV. C B155077 ✓ D3284-001 SLEEVE, SPEC'S ACS P/N B80702-1 PER ACS DWG B80702 REV. A	Sleeve	1/26/2017 Yes 1/26/2017 2/27		24.00 ✓ Each	\$156.00	\$3,744.00
Line Total:							\$3,744.00
2	B80703-1 ✓ AS PER DWG D3284 REV. C B155077 ✓ D3284-003 STUD, SPEC'S ACS P/N B80703-1 PER ACS DWG B80703 REV. A	Stud ✓	1/26/2017 Yes 1/26/2017 2/27		8.00 ✓ Each	\$98.00	\$784.00
Line Total:							\$784.00

Note:

old sale ref:
37224

1/9/2017

8817-0331



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO34869**

Purchase Order Date 1/9/2017 9:11:26 AM
PO Print Date 1/9/2017

Page Number 2 of 4

Order From :
B/E AEROSPACE
25 DUNLOP AVENUE
WINNIPEG, MB R2X 2V2

VU-ACS001

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 204-772-9922

Ship To Contact
Ship To Phone
Ship Via: FedEx Overnight collect
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency USD
FOB FCA - (Free Carrier)

3	B80704-1	stud	1/26/2017	16.00	\$87.00	\$1,392.00
			Yes	Each		

AS PER DWG D3284 REV. C
B155077

~~1/26/2017~~
2/27

D3284-005 STUD, SPEC'S ACS P/N B80704-1 PER ACS DWG B80704 REV. A

Line Total: \$1,392.00

4	B80705-1	stud	1/26/2017	24.00	\$99.55	\$2,389.25
			Yes	Each		

AS PER DWG D3284 REV. C
B155077

~~1/26/2017~~
2/27

D3284-007 STUD, SPEC'S ACS P/N B80705-1 PER ACS DWG B80705 REV. B

Line Total: \$2,389.25

5	NAS509-12	Nut	1/26/2017	24.00	\$11.62	\$278.84
			Yes	Each		

~~1/26/2017~~
2/27

Note:

1/9/2017

887031



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO34869**

Purchase Order Date 1/9/2017 9:11:26 AM

PO Print Date 1/9/2017

Page Number 3 of 4

Order From :

B/E AEROSPACE
25 DUNLOP AVENUE
WINNIPEG, MB R2X 2V2

VU-ACS001

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

204-772-9922

Ship To Contact

Ship To Phone

Ship Via:

FedEx Overnight collect

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

USD

FOB

FCA - (Free Carrier)

Line Total: \$278.84

6 NAS509L12 ✓ Nut ✓ 1/26/2017 24.00 ✓
Yes

\$22.43 \$538.32
Each

~~1/26/2017~~

2/27

Line Total: \$538.32

8 155077 ✓ ASSEMBLED AS PER ✓ 1/26/2017 4.00 ✓
DWG REV. C

\$25.00 \$100.00

Yes

~~1/26/2017~~

2/27

71401-45

1/26/2017

1.00 ✓ \$0.00 \$0.00

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A016 PERSONNEL QUALIFICATION

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

~~1/26/2017~~

2/27

SP17-03-31

Line Total: \$100.00

Note:

1/9/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

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Purchase Order Date 1/9/2017 9:11:26 AM

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B/E AEROSPACE
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WINNIPEG, MB R2X 2V2

VU-ACS001

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

204-772-9922

Ship To Contact

Ship To Phone

Ship Via:

FedEx Overnight collect

Ship Acct:

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

USD

FCA - (Free Carrier)

PO Total:

\$9,226.40

u

CL

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 1

Change Date: 1/9/2017



Passion to Innovate.
Power to Deliver.

AEROSPACE

B/E Aerospace Limited

25 Dunlop Avenue

R2X 2V2 Winnipeg

Canada

Tel : 204-783-5402

Fax : 204-783-5436

Packing Slip

COPY

Delivery No. : 7687
Delivery Date : 2017-03-28
SO No. : 37224
Your Reference : PO34869
Delivery Method : FEDEX
Payment Condition : Net 30 Days

Delivery to: Dart Aerospace Ltd.

Attention: Chantal Lavoie
1270 Aberdeen Street

Hawkesbury K6A 1K7
Canada

Item	Description Batch Number	Total Ordered	Unit	Qty Delivered	Delivery Date
B80702-1 ✓	SLEEVE, ENGINE MOUNT 14-2942 PR1700022968 ✓	24 ✓	EA	24 ✓	2017-03-28
B80703-1 ✓	STUD, MALE, 7/8, ENGINE MOUNT 14-3187	8 ✓	EA	8 ✓	2017-03-28
B80704-1 ✓	STUD, MALE, 3/4, ENGINE MOUNT 14-3186	16 ✓	EA	16 ✓	2017-03-28
B80705-1 ✓	STUD, FEMALE, ENGINE MOUNT 14-3335 13-3667 PR1700022969	24 ✓	EA	23 ✓	2017-03-28
NAS509-12 ✓	NUT (.7500-16 UNJF-3B) 13-1954	24 ✓	EA	24 ✓	2017-03-28
NAS509-L12 ✓	NUT STEEL (.7500-16 UNJF-3B-LH) LH THREAD 13-2349	24 ✓	EA	24 ✓	2017-03-28
MISC CHARGES - NAI	ASSEMBLED AS PER DWG REV. C # 155077 Chantal Lavoie 1 613 632-5200 Ship Via: FedEx OVERNIGHT COLLECT clavoie@dartaero.com COC	4 ✓		4 ✓	2017-03-28
Packages: 0		Gross Weight: 0.00		Net Weight:	

Ordered by: Dart Aerospace Ltd.

Attention: Chantal Lavoie
1270 Aberdeen Street

Hawkesbury K6A 1K7
Canada

Invoice to: Dart Aerospace Ltd.

Attention: Accounts
1270 Aberdeen Street

Hawkesbury K6A 1K7
Canada

0.00

Remarks

Certification Statement

I hereby certify that the aircraft part(s) described hereon were acquired from a source of supply that is consistent with the conditions under which TCCA distributor approval AMO88-97 has been granted.

Signatory

Date:

MAR 29/17



Passion to Innovate.
Power to Deliver.

B/E Aerospace Limited

25 Dunlop Avenue
R2X 2V2 Winnipeg
Canada
Tel : 204-783-5402
Fax : 204-783-5436

Packing Slip

Delivery No. : 7688
Delivery Date : 2017-03-29
SO No. : 37224
Your Reference : PO34869
Delivery Method : FEDEX
Payment Condition : Net 30 Days

Delivery to: Dart Aerospace Ltd.

Attention: Chantal Lavoie
1270 Aberdeen Street

Hawkesbury K6A 1K7
Canada

Item	Description Batch Number	Total Ordered Unit	Qty Delivered	Delivery Date
B80705-1	STUD, FEMALE, ENGINE MOUNT PR1700022969	1 EA	1	2017-03-29
2017-03-31				
Packages: 0 Gross Weight: 0.00 Net Weight:				

Ordered by: Dart Aerospace Ltd.

Attention: Chantal Lavoie
1270 Aberdeen Street

Hawkesbury K6A 1K7
Canada

Invoice to: Dart Aerospace Ltd.

Attention: Accounts
1270 Aberdeen Street

Hawkesbury K6A 1K7
Canada

0.00

I hereby certify that the aircraft part(s) described hereon were
acquired from a source of supply that is consistent with the
conditions under which TCCA distributor approval AMO88-97
has been granted.

Signatory

Date:



Passion to Innovate.
Power to Deliver.

Page 1 of 1

Certificate of Compliance

Customer: Dart Aerospace Ltd.
Customer Order Number: P034869
Sales Order Number: 37224-1

Part Number: B80702-1
Drawing / Revision Level: A
Production Order: PR1700022968

Description: Sleeve, Engine Mount
Quantity: 24
Batch No.: (2) 14-2942 (22) PR1700022968

Part Number: B80703-1
Drawing / Revision Level: Issue A
Production Order: PR1400016025

Description: Stud, Male, 7/8, Engine Mount
Quantity: 8
Batch No.: 14-3187

Part Number: B80704-1
Drawing / Revision Level: A
Production Order: PR1400016026

Description: Stud, Male, 3/4, Engine Mount
Quantity: 16
Batch No.: 14-3186

Part Number: B80705-1
Drawing / Revision Level: B
Production Order: PR1300011652
PR1400016027
PR1700022969

Description: Stud, Female, Engine Mount
Quantity: 24
Batch No.: (2) 14-3335, (1) 13-3667,
(21) PR1700022969

B/E Aerospace Limited hereby certifies that materials, work performed and quality meet the requirements stated on the Customer's Purchase Order(s) and/or drawing(s).

Notes / Comments:

Signature: 

Name: Tim Sinclair

Date: 30 Mar 17

Form completed by: Jean Martin

4.0 PARTS LIST

Qty -043	Qty -013	Qty -041	Qty -011	Part Number	Description
			X	D205-708-011	ADJUSTABLE ENGINE MOUNT KIT (205/UH-1)
		X		D205-708-041	ADJUSTABLE ENGINE MOUNT ASSEMBLY (205/UH-1)
	X			D204-708-013	ADJUSTABLE ENGINE MOUNT KIT (204)
X				D204-708-043	ADJUSTABLE ENGINE MOUNT ASSEMBLY (204)
	6		6	D3284-001	SLEEVE
			2	D3284-003	STUD
	6		4	D3284-005	STUD
	6		6	D3284-007	STUD
	6		6	D3284-009	BEARING
	1		1	D3284-011	BEARING
1				D3284-021	TUBE ASSEMBLY
1				D3284-023	BIPOD ASSEMBLY
1				D3284-025	TRIPOD ASSEMBLY
		1		D3284-031	TUBE ASSEMBLY
		1		D3284-033	BIPOD ASSEMBLY
		1		D3284-035	TRIPOD ASSEMBLY
	2		2	MS20613-6C12	RIVET
	12		8	MS20613-6C16	RIVET
			8	MS20613-6C18	RIVET
	12		8	MS20613-6C19	RIVET
	6		6	NAS509-12	NUT
	6		6	NAS509L12	NUT

5.0 WEIGHT AND BALANCE

The following is the net weight and moment change associated with this installation

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D205-708-011 Adjustable Engine Mount Kit (205/UH-1)	9.6 lb	-3.0 in	-28.8 lb-in	188.5 in	1810 lb-in
D205-708-041 Adjustable Engine Mount Assembly (205/UH-1)	4.4 kg	-0.08 m	-0.35 kg-m	4.79 m	21.1 kg-m
D204-708-013 Adjustable Engine Mount Kit (204)	9.6 lb	-3.0 in	-28.8 lb-in	184.5 in	1771 lb-in
D204-708-043 Adjustable Engine Mount Assembly (204)	4.4 kg	-0.08 m	-0.35 kg-m	4.69 m	20.6 kg-m

Work Order ID 155077***155077***

Friday, January 06, 2017 11:16:21 AM

Item ID: D205-708-011

Accept

N900040100Setup Start ***NS1***Stop ***NS2***

Revision ID:

Item Name: Adjustable Engine Modification

Start Date: 1/6/2017 Start Qty: 4.00 ***4***

Cust Item ID:

Required Date: 1/19/2017 Req'd Qty: 4.00 ***4***

Customer:

Reference:

Run Start ***NR1***Stop ***NR2***

Approvals:

Process Plan:

Date:

JAN 06 2017

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

B80701

Rev C

APR 04 2017

DAS
21
9-89

APR 05 2017

100

Document Control

0.00

DOCUMENT CONTROL

100

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile and create labels per PPP D205-708-011, CHG001

110

PURCHASING

0.00

110

Purchasing

Purchasing

Memo

0.00

Issue P/O: 4369 for:

(ATTN:ORDER THE B P/N'S! - SAME AS BOM)

6	D3284-001	(B80702-1)	Sleeve
2	D3284-003	(B80703-1)	Stud
4	D3284-005	(B80704-1)	Stud
6	D3284-007	(B80705-1)	Stud
6	NAS509-12	Nut	
6	NAS509L12	NutStud	

To be assembled as per Dwg B80701 Rev. C
Possible Supplier: Northern Aero
Certificate of Conformity is required

JAN 09 2017